



Plain Shank

Aluminum & Non-Ferrous, 2-Flute, Neck Relief, High Shear, Square End, 45° Helix

Cutter Ø	Decimal Equiv	Flute Length	OAL	Length Below Shank	Neck Ø	Shank Ø	Plain Shank Part #
1/4	.2500	3/8	2-1/2	1-1/8	.235	1/4	REH7802
1/4	.2500	3/8	3	1-5/8	.235	1/4	REH7805
1/4	.2500	3/8	4	2-1/4	.235	1/4	REH7808
3/8	.3750	1/2	2-1/2	1-1/8	.355	3/8	REH7810
3/8	.3750	1/2	3	1-3/4	.355	3/8	REH7815
3/8	.3750	1/2	4	2-1/4	.355	3/8	REH7818
1/2	.5000	5/8	3	1-3/8	.475	1/2	REH7822
1/2	.5000	5/8	4	2-1/4	.475	1/2	REH7832
1/2	.5000	5/8	5	2-3/8	.475	1/2	REH7834
1/2	.5000	5/8	6	3-3/8	.475	1/2	REH7839
5/8	.6250	3/4	3-1/2	1-1/2	.590	5/8	REH7849
5/8	.6250	3/4	5	2-1/4	.590	5/8	REH7854
5/8	.6250	3/4	6	3-3/8	.590	5/8	REH7855
3/4	.7500	1	4	1-3/4	.715	3/4	REH7861
3/4	.7500	1	5	2-1/4	.715	3/4	REH7868
3/4	.7500	1	6	3-3/8	.715	3/4	REH7879

Tolerances	Diameter	Shank
Fractional	-0.0001, -0.0004	h6

For specific shank tolerance information please see [page 200](#).



[Tool application data page 185.](#)